

Figure 2:  $\mu$ TCA digital board (type I).

Three types of  $\mu$ TCA boards were developed for the cERL and STF [5]. The  $\mu$ TCA.0 standard type I board and  $\mu$ TCA.4 standard type II boards are mainly used for the LLRF control systems in the cERL and STF, respectively. The main difference between the type I and type II boards is the number of ADCs. We adopted individual cavity control in the cERL (except for the second and third cavities in the injector); therefore, four ADC channels were adequate for our LLRF system. In the STF, we adopted vector-sum control (the vector-sum voltages of the eight cavities were controlled by one controller, see Fig. 1), and accordingly more ADCs were required in the board. The type III board was mainly used for the RF monitor (thus, the DAC is not necessary). The RF signals were directly detected on the board by direct-sampling algorithm without down-conversion (see Fig. 7). The board was equipped with two fast ADCs with sampling frequency up to 400 MSPS [2]. The detailed specifications of these three types of  $\mu$ TCA boards are listed in Table 1 [5].

Table 1: Specifications of the  $\mu$ TCA Boards

TYPE	TYPE I	TYPE II	TYPE III
Facilities	cERL	STF-II	ERL & STF
Function	LLRF	LLRF	Monitor
Standard	$\mu$ TCA.0	$\mu$ TCA.4	$\mu$ TCA.0
ADC	4 $\times$ 16 bits (LTC2208, 130 MSPS)	14 $\times$ 16 bits (AD9650, 105 MSPS)	2 $\times$ 14 bits (ADS5474, 400 MSPS)
FPGA	Virtex-5 FX	Virtex-5 FX	Zynq-700
DAC	4 $\times$ 16 bits (AD9783, 500 MSPS)	2 $\times$ 16 bits (AD9783, 500 MSPS)	N/A
CPU	PPC 440	ARM	PPC 440
OS	Wind River Linux	Xilinx Linux	Wind River Linux

## PERFORMANCE

To evaluate the performance of the  $\mu$ TCA LLRF systems of the cERL and STF, the RF field fluctuations

were measured by the I/Q detector on the FPGA at the first stage. The achieved field stabilities should be further confirmed by measuring the beam energy fluctuations..

## cERL

In the cERL, three two-cell SC cavities were installed in the injector, and two nine-cell SC cavities were installed in the main linac [3]. The beam was accelerated on the crest (i.e., the beam phase  $\phi_b$  was 0). The measured RF field for the amplitude (left) and phase (right) of the injector and the main linac are illustrated in Fig. 3. Table 2 shows the measured RF stabilities in terms of the different cavities. It should be mentioned that 100-kHz bandwidth digital filters were applied to remove the high-frequency clock jitters.

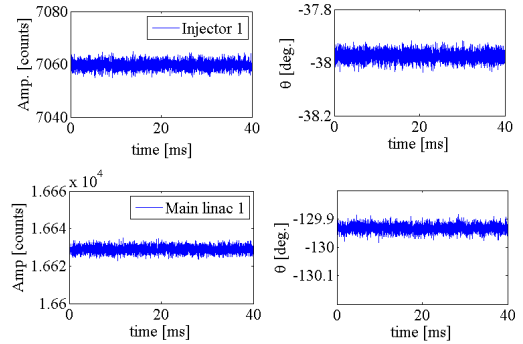


Figure 3: Field stabilities of SC cavities in the injector (top) and main linac (bottom) measured by the  $\mu$ TCA.0 board (type I).

Table 2: RF Stabilities of cERL

Cavity	$\phi_b$	$\Delta A/A$ [rms]	$\Delta \theta$ [rms]
Injector 1	0°	0.02%	0.02°
Injectors 2&3	0°	0.02%	0.015°
Main linac 1	0°	0.01%	0.01°
Main linac 2	0°	0.01%	0.01°

To measure the stability of the beam energy, a screen monitor was installed downstream of the bending magnet with a 2.2-m dispersion and a 62.6- $\mu$ m/pixel resolution. The beam momentum jitter was then calculated by extracting the information of the beam projection on the screen monitor. As shown in Fig. 4, the calibrated beam stability during the measured period of 20 min was approximately 0.0065%.

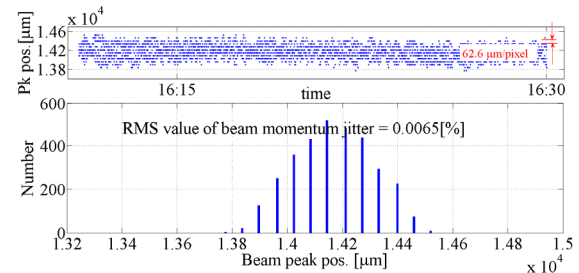


Figure 4: Beam momentum jitter (20 min).

## STF

The injector of the STF consists of a photo-cathode RF-gun and two SC nine-cell cavities in a capture cryomodule. In the main linac, 12 SC nine-cell cavities were installed within two cryomodules driven by a 10-MW multi-beam klystron; however, four cavities suffered from degradation because of heavy field emission. Therefore, only eight cavities were operated in the current status [2]. The beam commissioning of the STF will be performed in the year 2019.

The cavities in the STF (and ILC) were operated in the pulse mode with 1.65-ms pulse duration and 5-Hz repetition rate. Figure 5 illustrates the cavity signals measured by the  $\mu$ TCA.4 board (type II) on the first cryomodule of the main linac. Our target was to maintain a stable vector-sum cavity voltage during the flat-top period. Figure 6 shows the vector-sum of the eight cavities. Stability of 0.006% (rms) and  $0.024^\circ$  were achieved in the amplitude and phase, respectively. A digital filter with 250-kHz bandwidth was applied to reject the  $8\pi/9$  mode in this measurement [2].

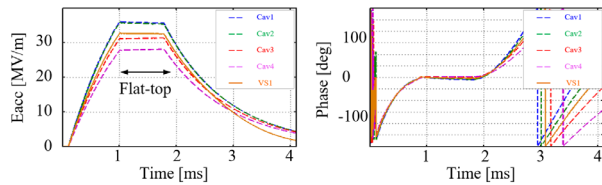


Figure 5: Cavity pick-up signals in the first cryomodule measured by  $\mu$ TCA.4 board (type II).

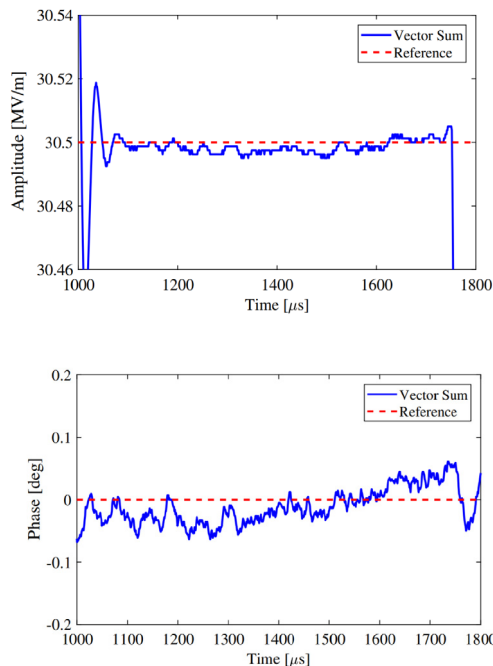


Figure 6: Amplitude and phase of vector-sum for eight cavities during the flat-top period.

An RF monitoring system based on direct sampling technique was installed on the  $\mu$ TCA.0 board (type III), as shown in Fig. 7. The main objective of this system was to evaluate the performance of the fast ADC. The cavity

pick-up signal and forward signal was sampled by the fast ADC directly in the absence of down-converters. By applying the direct sampling algorithm, the amplitude and phase of the RF signals were detected successfully by the type III board. Because the frequency of the ADC input signal was up to 1.3 GHz, the signal-to-noise ratio was higher than in traditional LLRF systems employing down-converters. The stabilities of the amplitude and phase were approximately 0.1% and  $0.1^\circ$ , respectively. In the STF (and cERL), the system was also used to monitor the long-term drifts of the master oscillator and local oscillator because it is not affected by the characteristics of the down-converters [2].

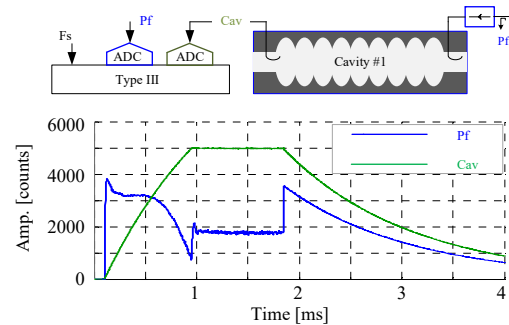


Figure 7: RF monitor system based on the  $\mu$ TCA.0 board (type III).

## CONCLUSION

Three types of  $\mu$ TCA boards were developed and applied in the LLRF systems of the cERL and STF. The numbers and types of the digital chips (ADC, DAC, and FPGA) were selected according to the applications of the boards. The EPICS protocol was embedded in the boards for data communication. The performance of the LLRF systems fulfilled the requirements of cERL and STF (ILC).

## REFERENCES

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